

# Structural, Morphological and Electrical investigations of $Zn_{0.05}Cd_{0.95}Te$ thin films

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**Abstract:** Thin film of high purity (99.999 %)  $Zn_xCd_{1-x}Te$  (where  $x = 0.03, 0.05, 0.07, 0.09$ ) were prepared by high vacuum technique ( $HVT \times 10^{-6}$  Torr), on glass substrates at different substrate temperatures.  $Zn_{0.05}Cd_{0.95}Te$ , ( $Zn_xCd_{1-x}Te$ , where  $x = 0.05$ ) The film deposited at lower temperature was annealed for one hour in vacuum of  $5 \times 10^{-3}$  torr at as-deposited to 300K. Structural investigation has been carried out using the X-ray diffraction technique. Scanning electron microscopy have been used to study the morphological behaviour of the thin films. At the lower deposition temperature the film represents amorphous nature but with increasing value of  $x$  the film exhibits polycrystalline nature. The SEM indicate that in amorphous state the surfaces are non uniform but at higher annealing temperature the film surfaces are uniform. The built in voltage is estimated to be about 0.65 eV.

## 1 Introduction:

In recent years, much attention has been paid to the II-VI group chalcogenide materials, mainly due to their wide range of applicability as solid state devices in scientific and technological fields. The study of  $Zn_{0.05}Cd_{0.95}Te$  thin films is of great importance because it has many scientific and technological applications in the areas of optoelectronic devices, particularly in solar cells [1-7].  $Zn_{0.05}Cd_{0.95}Te$  is a II-VI compound semiconductor with a direct optical band gap of 1.65-1.75 eV at room temperature. In the present work the structure of  $Zn_xCd_{1-x}Te$  ( $x = 0.03, 0.05, 0.07, 0.09$ ) have been investigated in both the annealed and as-deposited states. X-ray diffraction is used to determine the crystal structure of the layers. Prepared samples are sometimes amorphous and sometimes crystalline, depending on evaporation rate about 20 atomic planes of each constituent per layer. Amorphous phase has also been observed in case of  $Zn_{0.05}Cd_{0.95}Te$  thin film. This has been observed in thin film pairs where the large atomic structure mismatch produces epitaxy between the layers. Absence of large range crystalline order are observed even at smaller layer thickness and low temperatures, whereas at large

thickness and at higher temperature the interface is crystalline [8-9]. Hence we report some of our results from as-deposited and annealing effect on  $Zn_xCd_{1-x}Te$  thin films, which are prepared with equal numbers of closed packed planes of Cadmium telluride and Zinc telluride. Therefore these films are given a post deposition annealing treatment at different temperatures in a vacuum of  $5 \times 10^{-3}$  torr. X-ray diffraction is used to characterize the nature of the film [10-11]. Scanning electron microscopy were carried out to study the effect of the deposition temperature and annealing temperature on the surface of the thin films. Generally clean and smooth surface crystalline films show clear detectable island in scanning electron micrograph investigations [12]. The contrast of the different islands is produced by the different orientations of the island with respect to the angle of the backscattered electrons.

## 2 Experimental :

Thin film samples consist of alternate layers of  $Zn_xCd_{1-x}Te$  ( $x = 0.03, 0.05, 0.07, 0.09$ ). The film of thickness  $0.30 \mu m$  were prepared by electron beam evaporation of  $Zn_xCd_{1-x}Te$  of 99.999% purity on optically plane transparent photographic pyrex glass substrate of dimensions  $2.5 cm \times 7.5 cm$  under the vacuum of reduced pressure of  $1 \times 10^{-6}$  torr using 'HINDHIVAC 12' vacuum coating unit (Model: 12A4DM). The films were prepared at different substrate temperature of 300K. An ultra high-cleaned graphite crucible was kept on water-cooled platform and the material was placed in the crucible. A high power electron beam was made focused into the crucible to evaporate the material. Power of the electron beam was carefully controlled and optimized so that the dissociation of the material in its constituents could be prevented. In our case optimized beam power was 500 Watt. Rate of deposition was calculated from the thickness, and total time of deposition was  $15 \text{ \AA} \text{ s}^{-1}$ . Films of  $Zn_xCd_{1-x}Te$  deposited at room temperature were annealed in vacuum ( $5 \times 10^{-3}$  torr) at the temperatures as-deposited, 400, 500 and 600K for one hour each to observe polycrystallization of amorphous films. X-ray

diffraction was performed insymmetric reflection geometry when the scattering vector is perpendicular to the plane of the sample, and symmetric transmission geometry when the scattering vector lies in the plane of the sample. In symmetric reflection geometry, the structure of the sample is probed in the direction of the growth. The layer structure of these films was determined by X-ray diffraction (PHILLIPS PW1700) using Ni-filtered Cu-K $\alpha$  ( $\lambda = 1.54 \text{ \AA}$ ) radiation [13-14]. Large angle ( $2\theta = 20^\circ - 90^\circ$ ) X-ray diffraction (XRD), in the Bragg-Brentano geometry was used to characterize crystallinity. Surface of the film has been studied by the scanning electron microscopy (SEM). SEM photographs are taken in secondary electron emissive mode using ETECH AUTOSCAN scanning electron microscopy.

### 3 Structural and morphology properties Analysis

#### 3.1 Effect of substrate temperature and annealing temperature on X-ray diffraction

The structural properties of Zn<sub>0.05</sub>Cd<sub>0.95</sub>Te thin films have been determined by a large angle ( $2\theta = 20^\circ - 90^\circ$ ,  $\lambda = 1.54 \text{ \AA}$ ) X-ray diffraction patterns. To study the effect of substrate temperature, the X-ray diffraction measurement are carried out on the Zn<sub>0.05</sub>Cd<sub>0.95</sub>Te thin film of thickness 0.30  $\mu\text{m}$  deposited at 300K is shown in Fig.1(a,b,c,d). The films were found to be sometimes amorphous and sometimes crystalline, perhaps depending on the value of annealing temperature of the films. When the films are deposited at 300K as shown in Fig.1

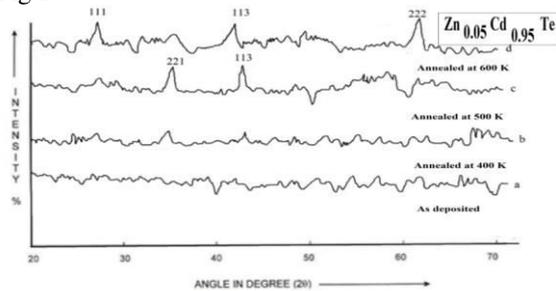


Figure.1. X-ray diffraction pattern of Zn<sub>0.05</sub>Cd<sub>0.95</sub>Te thin film of thickness 0.30  $\mu\text{m}$  deposited at 300K in vacuum of  $2 \times 10^{-5}$  torr at different temperature (a) As prepared (b) 400 K (c) 500 K and (d) 600 K.

The inner films tended to be amorphous at lower temperature. This statement is further supported by the observations of different workers [15-16]. Film deposited at 300K is found to be amorphous in nature and with the increasing value of annealing the films are found to be polycrystalline in nature along the peak intensity direction as shown in Fig. 1 (a,b,c,d). We see that the deposited films are better polycrystalline in nature with increasing annealing temperature and

value of annealing temperature. The intensity for the various planes was estimated by measuring peak heights directly on the diffractometer chart. To identify the crystalline phase, as well as crystalline forms, films were subjected to annealing at as deposited, 400, 500 and 600K for one hour in vacuum of the order of  $5 \times 10^{-3}$  torr. The annealing temperatures were selected to be between glass transition ( $T_g$ ) and the crystalline temperature ( $T_c$ ) as drawn out from DTA traces. After each step of annealing the X-ray diffraction was recorded with the diffraction angle ( $2\theta$ ) of range 20-90. Among obtained traces of the sample, (a,b) is amorphous state as illustrated in Fig.3 (a,b). The growth of the peak, due to increase in annealing temperature, may be attributed to the growing up of the crystalline phase of the virgin film [17]. The main crystalline phases obtained for Cd, Zn, Te, CdTe and ZnTe were matched to the American Society for Testing and Material (ASTM) Cards.

#### 3.2 Effect of substrate temperature and annealing temperature on surface morphology analysis

Thin films were prepared at different substrate temperature of 300K. After preparation, the surface uniformity of the films has been studied by scanning electron microscopy (SEM) for which photographs are taken with secondary electrons using a AUTOSCAN scanning electron microscope. Scanning electron micrograph of the Zn<sub>x</sub>Cd<sub>1-x</sub>Te films are shown in Fig.4(a,b,c,d). From the Fig.4 (a,b,c,d) it can be seen that small nonuniform spherical grains are distributed across the smooth glass substrate. It can be seen that spherical island density decreases as the value of x increases and also the grain size increases. The reason for this is that the spherical grains can obtain enough energy to move at higher temperatures. Films prepared at 300K is annealed in vacuum of  $5 \times 10^{-3}$  torr at as deposited, 400, 500 and 600K respectively. Fig.2 (a,b,c,d) shows SEM image of annealed films, Zn<sub>0.05</sub>Cd<sub>0.95</sub>Te deposited at 300K, observation have been made for different values of x not shown here.

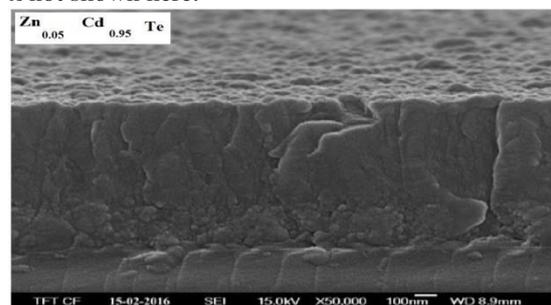


Figure.2 (a,b,c,d) shows SEM image of annealed films, Zn<sub>0.05</sub>Cd<sub>0.95</sub>Te deposited at 300K

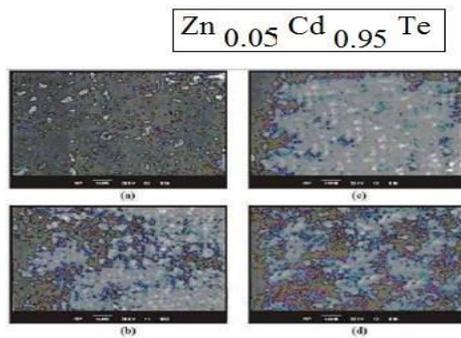


Figure. 3. SEM analysis of  $Zn_xCd_{1-x}Te$  thin film of thickness  $0.30 \mu m$  deposited at  $300K$  in vacuum of  $2 \times 10^{-5}$  torr and annealed at different temperatures (a) As deposited (b)  $400 K$  (c)  $500 K$  and (d)  $600 K$ .

It can be seen from fig.2 and fig.3 that the grain density decreases and grain size increases with increase in the annealing temperature and value of annealing temperature. At higher temperature the surface mobility increases [18-22]. Owing to an increase in surface mobility, the uniformity of the film is much improved [23-27].

#### 4 Electrical properties (I-V characteristics)

Figure 4.3 shows the I-V characteristics of  $Zn_{0.05}Cd_{0.95}Te$  thin film measured by tuning bias voltage with the step of  $0.1 V$ . At annealing temperature of  $400K$  the crystallinity is not well, let the resistivity is very large so the rectifying behaviour is not clearly observed. The barrier height is found to be  $0.79 eV$ . In the present work we have chosen the n-type CdTe with p-type ZnTe to fabricate the transparent p-n and discussed the effect of annealing temperature on the electrical properties of the  $Zn_{0.05}Cd_{0.95}Te$  thin film. The  $Zn_{0.05}Cd_{0.95}Te$  in our work showed the rectifying properties which has potential applications in optoelectronic devices.

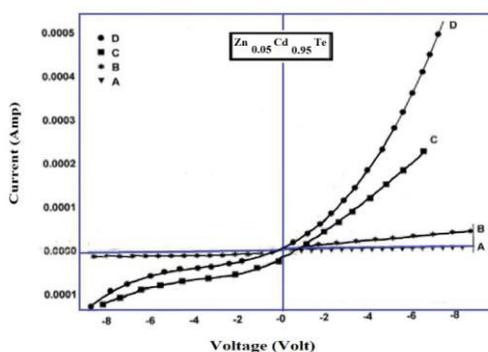


Figure.4 I-V characteristics of  $Zn_{0.05}Cd_{0.95}Te$  thin film of thickness  $0.30 \mu m$  deposited at  $400 K$  annealed

two hour in vacuum of  $2 \times 10^{-2}$  torr at different temperature (A) as deposited (B)  $400 K$  (C)  $500 K$  (D)  $600 K$

#### 5. Conclusion

Graph shows that X-ray peak roots start to grow at different angle within the selected range. The X-rays peak roots continue to grow as the temperature of annealing increases in the successive annealing steps. The peaks were selected to investigate the crystallinity and crystalline structure of each phase, as shown in Fig.3 (a,b,c,d). It is observed from figures that the peak height increases while the peak width decreases with higher annealing temperatures.

It is clear from the figure that with increase in annealing temperature, the surface morphology changes i.e. for the film of lower annealing temperature the surface is nonuniform and the films at higher annealing temperature shows the uniform surfaces.

It shows SEM image at  $600K$  annealing temperature, where largest grain size is present. The reason for this is that the grains can obtain enough energy to move and to go for aggregate on the substrate surface during annealing. The non-uniform surface indicates that the film deposited at  $300K$  is amorphous in nature whereas after annealing it has become a clear crystalline

The I-V characteristics clearly demonstrates the rectifying behavior in the range  $-8$  to  $8 V$  for sample annealed at  $500K$  &  $600K$ . The structure of  $Zn_{0.05}Cd_{0.95}Te$  can be treated as ZnTe/ amorphous CdTe/ZnTe, which is similar to the p-i-n structure. When CdTe and ZnTe film come into contact, a Schottky diode is formed which yields a new equilibrium of energy. The built in voltage is estimated to be about  $0.65 eV$ .

#### 6. References

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